

DATASHEET

CATEGORY: APLIWELD® Accessories
 NAME: **Basic tool Set**
 REFERENCE: **AT-068N**

PRODUCT DESCRIPTION

Basic tool Set. Includes flint igniter, conductor cleaning brush, vertical mould cleaning brush, slag removal spade, cavity cleaning brush, sealer compound (0,45 kg) and safety gloves.



Accessories for cleaning and carry out properly aluminothermic weldings.

Before the welding clean conductors using AT-061N brush.

At the end of the welding process, an adequate cleaning increases the mould life and prepares it for the following welding. Take care in this step; the mould is still very hot.

1. Remove the slag in the crucible using slag removal spade (AT-063N), screwing down to scrape it off. If slag persists, a hammer could help. Handle with care not to damage the mould.
2. Use AT-062N cleaning brush after for a complete cleaning of the crucible. This tool is also suitable for cleaning the cover in the electronic starter holding place. Do not use this tool to clean the welding cavity.
3. Clean welding cavity, tap hole and conductors location using AT-064N brush.
4. Check the mould is already clean, with no impurities and with correct open and close movements.

DATASHEET

Reference	AT-068N
Dimensions	250 x 125 x 140 mm
Service life	Approx. 250 welds
Weight	964 g

> Includes

AT-061N	Conductor cleaning brush
AT-062N	Crucible and electronic starter cavity cleaning brush
AT-063N	Slag scraper
AT-064N	Welding cavity cleaning brush

AT-065N	Sealing paste (0.45 kg)
AT-073N	Safety gloves
AT-060N	Flint igniter

INSTRUCTIONS

> SAFETY AND MAINTENANCE

Read carefully the particular product instructions supplied in all Apliweld® products before its use.

All personnel that will carry out Apliweld exothermic welding should be duly trained in the correct usage of the product.

OTHER INFORMATION

> ACCESSORIES



AT-061N
Conductor cleaning
brush



AT-063N
Slag removal spade



AT-064N
Weld cavity cleaning
brush



AT-065N
Sealer Compound
0,45kg

> RELATED PRODUCTS



AT-020N
Apliweld-T: Welding
tablets (20u)



AT-012N
10 units Starting powder